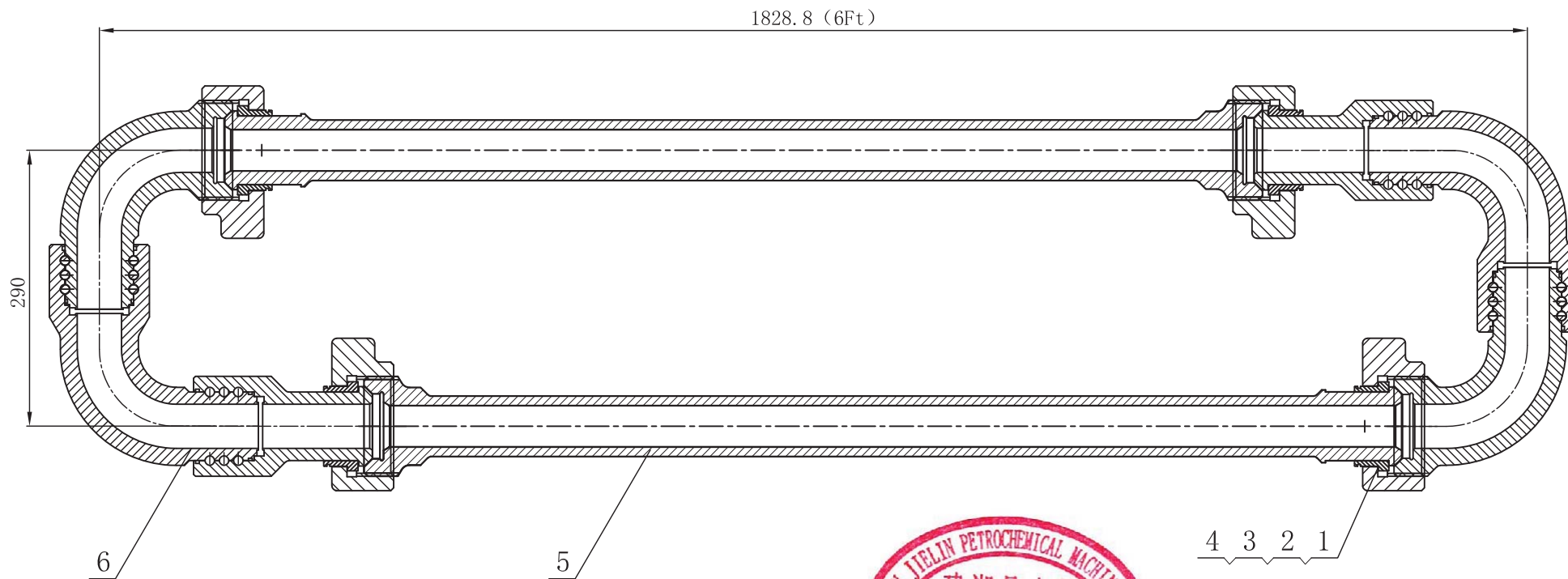




| 6   | JLSJ021502FM-00  | Swivel(50 style) | 2   | ASSY     |        |
|-----|------------------|------------------|-----|----------|--------|
| 5   | JLYR021502-02    | seal ring        | 4   | HNBR     |        |
| 4   | 2"FIG1502 (Fxm)  | Puping pipe      | 2   | 4130     |        |
| 3   | GB/T 894. 1-1986 | circlip          | 4   | 65Mn     |        |
| 2   | JLKW021502-00    | slip             | 4   | 1045     |        |
| 1   | JLNK021502-00    | Nut              | 4   | 4130     |        |
| No. | Drawing no.      | Name             | Qty | Material | Remark |

|                                                                                                  |                         |                        |                  |                                                                                                                                                                                       |                |          |        |       |                             |  |                              |  |  |  |  |  |  |  |  |
|--------------------------------------------------------------------------------------------------|-------------------------|------------------------|------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------|----------|--------|-------|-----------------------------|--|------------------------------|--|--|--|--|--|--|--|--|
|                                                                                                  |                         |                        |                  | <div><div></div><div>建湖县杰林石化机械有限公司<br/>Jianhu Jielin Petrochemical Machinery Co.,Ltd</div></div> |                |          |        |       |                             |  |                              |  |  |  |  |  |  |  |  |
| Mark                                                                                             | Engineering Instruction |                        | Modify By        | Date                                                                                                                                                                                  |                |          |        |       |                             |  |                              |  |  |  |  |  |  |  |  |
| Change Record                                                                                    |                         |                        |                  |                                                                                                                                                                                       |                |          |        |       |                             |  |                              |  |  |  |  |  |  |  |  |
| Unless Otherwise Specified                                                                       |                         |                        |                  | DWG Type                                                                                                                                                                              | Designed       | Assembly |        |       |                             |  | Cementing & Circulating hose |  |  |  |  |  |  |  |  |
| <div>1.All diamentions are in mm</div> <div>2.All edge breaks 0.25-0.75 or 45°</div>             | Undeclared Tolerance    |                        | Parts DWG        | Checked                                                                                                                                                                               | JLHG021502L6-0 |          |        |       |                             |  |                              |  |  |  |  |  |  |  |  |
|                                                                                                  | Tolerance               |                        | Material See BOM | Examined                                                                                                                                                                              |                |          |        |       |                             |  |                              |  |  |  |  |  |  |  |  |
|                                                                                                  | X ±0.5                  |                        |                  | Process                                                                                                                                                                               |                |          |        |       |                             |  |                              |  |  |  |  |  |  |  |  |
|                                                                                                  | X.X ±0.25               |                        |                  |                                                                                                                                                                                       |                |          |        |       |                             |  |                              |  |  |  |  |  |  |  |  |
|                                                                                                  | X.XX ±0.13              |                        |                  |                                                                                                                                                                                       |                |          |        |       |                             |  |                              |  |  |  |  |  |  |  |  |
| Angle ±0.5°                                                                                      |                         | Surface Finish See BOM | Approved         | DWG Mark                                                                                                                                                                              |                | Qty      | Weight | Ratio | Paper :A3    REV:    Sheet1 |  |                              |  |  |  |  |  |  |  |  |
|  0.25 T.L.R |                         |                        | Date             | S                                                                                                                                                                                     |                |          |        |       |                             |  |                              |  |  |  |  |  |  |  |  |

Assembly

Cementing & Circulating hose

JLHG021502L6-00